



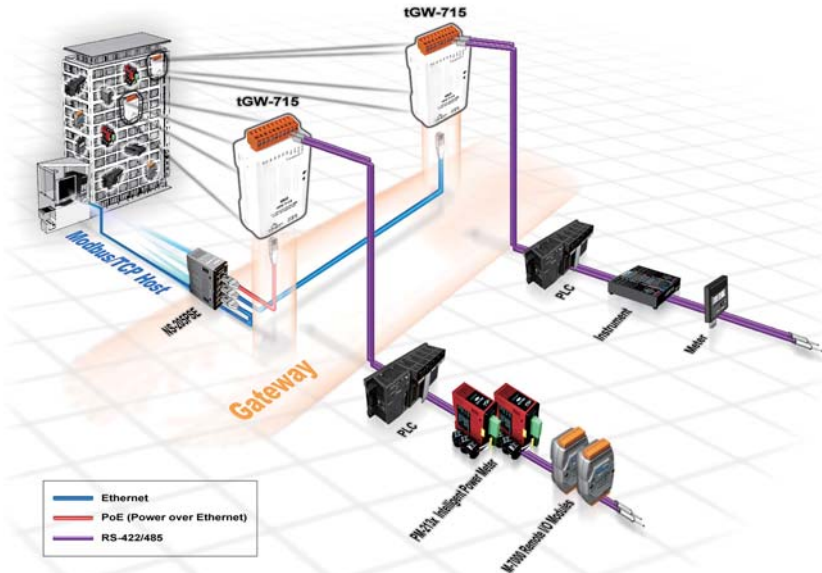
### Features

- Cost-effective Modbus/TCP to RTU/ASCII Gateway
- Supports Modbus/TCP master and slave
- Supports Modbus RTU/ASCII master and slave
- Contains a 32-bit MCU that efficiently handles network traffic
- 10/100 Base-TX Ethernet, RJ-45 x1 (Auto-negotiating, auto MDI/MDIX, LED Indicators)
- Includes redundant power inputs: PoE and DC jack
- Allows automatically RS-485 direction control
- Supports TCP, UDP, HTTP, DHCP, BOOTP and TFTP protocols
- Supports UDP responder for device discovery
- Allows easy firmware updates via the Ethernet
- Contains a tiny Web server for configuration
- Male DB-9 or terminal block connector for easy wiring
- Tiny form-factor and low power consumption
- RoHS compliant with no Halogen
- Made from fire retardant materials (UL94-V0 Level)

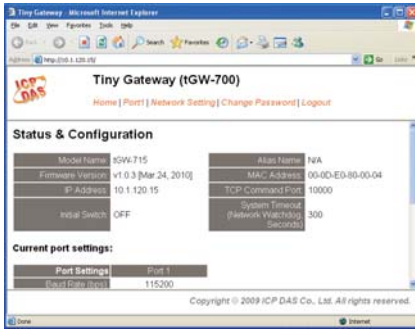


### Introduction

Modbus has become a de facto standard industrial communication protocol, and is now the most commonly available means of connecting industrial electronic devices. Modbus allows for communication between many devices connected to the same RS-485 network, for example, a system that measures temperature and humidity and communicates the results to a computer. Modbus is often used to connect a supervisory computer with a remote terminal unit (RTU) in supervisory control and data acquisition (SCADA) systems.



The tGW-700 module is a Modbus TCP to RTU/ASCII gateway that enables a Modbus/TCP host to communicate with serial Modbus RTU/ASCII devices through an Ethernet network, and eliminates the cable length limitation of legacy serial communication devices. The module can be used to create a pair-connection application (as well as serial-bridge or serial-tunnel application), and can then route data over TCP/IP between two serial Modbus RTU/ASCII devices, which is useful when connecting mainframe computers, servers or other serial devices that use Modbus RTU/ASCII protocols and do not themselves have Ethernet capability.



DHCP minimizes configuration errors caused by manual IP address configuration, such as address conflicts caused by the assignment of an IP address to more than one computer or device at the same time. The tGW-700 module supports the DHCP client function, which allows it to easily obtain the necessary TCP/IP configuration information from a DHCP server. The module also contains a UDP responder that transmits its IP address information in response to a UDP search from the eSearch utility, making local management more efficient.

The tGW-700 module features a powerful 32-bit MCU to enable efficient handling of network traffic, and also has a built-in web server that provides an intuitive web management interface that allows users to modify the configuration of the module, including the DHCP/Static IP, the gateway/mask settings and the serial port settings.

The module contains a dual watchdog, including a CPU watchdog (for hardware functions) and a host watchdog (for software functions). The CPU watchdog automatically resets the CPU if the built-in firmware is operating abnormally, while the host watchdog automatically resets the CPU if there is no communication between the module and the host (PC or PLC) for a predefined period of time (system timeout). The dual watchdog is an important feature that ensures the module operates continuously, even in harsh environments.



The tGW-700 module offers true IEEE 802.3af-compliant (classification, Class 1) Power over Ethernet (PoE) functionality using a standard category 5 Ethernet cable to receive power from a PoE switch such as the NS-205PSE. If there is no PoE switch on site, the module will also accept power input from a DC adapter. The tGW-700 module is designed for ultra-low power consumption, reducing hidden costs from increasing fuel and electricity prices, especially when you have a large number of modules installed. Reducing the amount of electricity consumed by choosing energy-efficient equipment can have a positive impact on maintaining a green environment.

The module is equipped with a male DB-9 or a removable terminal block connector to allow easy wiring. Based on an amazing tiny form-factor, the tGW-700 achieves maximum space savings that allows it to be easily installed anywhere, even directly embedded into a machine. It also supports automatic RS-485 direction control when sending and receiving data, thereby improving the stability of the RS-485 communication.

	tGW-700 Series	PPDS-700-MTCP Series
Ethernet	10/100 M, PoE	10/100 M, PoE
Programmable	-	Yes
Virtual COM	-	Yes
Virtual I/O	-	Yes
DHCP	Yes	Yes
Web Configuration	Yes	Yes
UDP Search	Yes	Yes
Modbus Gateway	Yes	Yes
Multi-client	-	Yes
Remarks	Cost-effective	-

## Applications

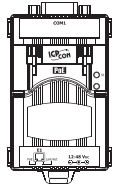
- Factory Automation
- Building Automation
- Home Automation
- Remote Diagnosis and Management



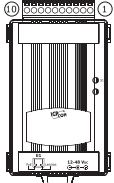
## Specifications

Models	tDS-712 tGW-712	tDS-722 tGW-722	tDS-732 tGW-732	tDS-715 tGW-715	tDS-725 tGW-725	tDS-735 tGW-735	tDS-718 tGW-718	tDS-724 tGW-724	tDS-734 tGW-734
<b>System</b>									
CPU	32-bit MCU								
<b>Communication Interface</b>									
Ethernet	10/100 Base-TX, 8-pin RJ-45 x 1, (Auto-negotiating, Auto-MDI/MDIX, LED indicator) PoE (IEEE 802.3af, Class 1)								
COM1	5-wire RS-232	5-wire RS-232	3-wire RS-232	2-wire RS-485	2-wire RS-485	2-wire RS-485	3-wire RS-232	2-wire RS-485	2-wire RS-485
				4-wire RS-422			4-wire RS-485		
COM2	-	5-wire RS-232	3-wire RS-232	-	2-wire RS-485	2-wire RS-485	-	5-wire RS-232	3-wire RS-232
COM3	-	-	3-wire RS-232	-	-	2-wire RS-485	-	-	3-wire RS-232
Self-Tuner	-			Yes, automatic RS-485 direction control					
UART	16c550 or compatible								
<b>COM Port Format</b>									
Baud Rate	115200 bps Max.								
Data Bit	5, 6, 7, 8								
Parity	None, Odd, Even, Mark, Space								
Stop Bit	1, 2								
<b>Power</b>									
Power Input	PoE	IEEE 802.3af, Class 1							
	DC jack	+12 – 48 V <sub>DC</sub>							
Power Consumption	0.05 A @ 24 V <sub>DC</sub>								
Connector	Male DB-9 x 1	10-Pin Removable Terminal Block x 1							
<b>Mechanical</b>									
Flammability	Fire Retardant Materials (UL94-V0 Level)								
Dimensions (W x H x D) (mm)	52 x 90 x 27	52 x 95 x 27							
Installation	DIN-Rail mounting								
<b>Environment</b>									
Operating Temperature	-25 °C – +75 °C								
Storage Temperature	-30 °C – +80 °C								
Humidity	10 – 90% RH, non-condensing								
3-wire RS-232: RxD, TxD, GND (Non-isolated) 5-wire RS-232: RxD, TxD, CTS, RTS, GND (Non-isolated) 2-wire RS-485: DATA+, DATA-, GND (Non-isolated) 4-wire RS-422: TxD+, TxD-, RxD+, RxD-, GND (Non-isolated)									

**Pin Assignments**



IDS-712/tGW-712	
09	N/A
08	CTS1
07	RTS1
06	N/A
05	GND
04	N/A
03	TxD1
02	RxD1
01	N/A



IDS-722/tGW-722	
10	F.G.
09	CTS2
08	RTS2
07	RxD2
06	TxD2
05	GND
04	CTS1
03	RTS1
02	RxD1
01	TxD1

IDS-732/tGW-732	
10	F.G.
09	GND
08	RxD3
07	TxD3
06	GND
05	RxD2
04	TxD2
03	GND
02	RxD1
01	TxD1

IDS-715/tGW-715	
10	F.G.
09	N/A
08	N/A
07	N/A
06	N/A
05	GND
04	RxD1-
03	RxD1+
02	TxD1-/D1+
01	TxD1+/D1+

IDS-725/tGW-725	
10	F.G.
09	N/A
08	N/A
07	N/A
06	GND
05	D2-
04	D2+
03	GND
02	D1-
01	D1+

IDS-735/tGW-735	
10	F.G.
09	GND
08	D3-
07	D3+
06	GND
05	D2-
04	D2+
03	GND
02	D1-
01	D1+

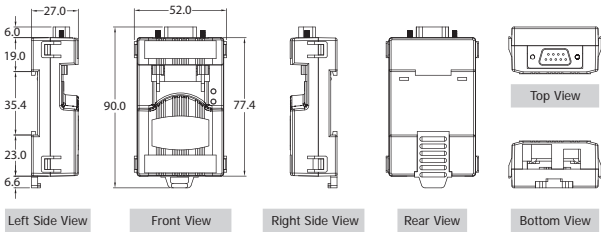
IDS-718/tGW-718	
10	F.G.
09	N/A
08	GND
07	RxD1
06	TxD1
05	GND
04	RxD1-
03	RxD1+
02	TxD1-/D1+
01	TxD1+/D1+

IDS-724/tGW-724	
10	F.G.
09	GND
08	CTS2
07	RTS2
06	GND
05	RxD2
04	TxD2
03	GND
02	D1-
01	D1+

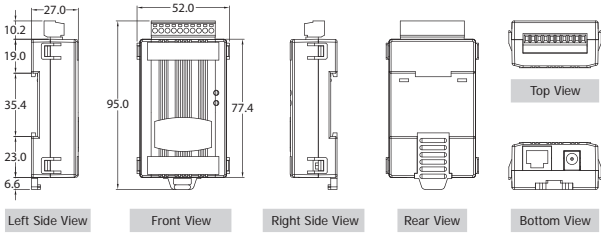
IDS-734/tGW-734	
10	F.G.
09	GND
08	RxD3
07	TxD3
06	GND
05	RxD2
04	TxD2
03	GND
02	D1-
01	D1+

**Dimensions (Unit: mm)**

**IDS-712/tGW-712**



**tDS-715/718/722/725/732/735/724/734 & tGW-715/718/722/725/732/735/724/734**



**Ordering Information**

tDS-700 Series	
<b>NEW</b>	IDS-712 CR Tiny Device Server with PoE and 1 RS-232 Port (RoHS)
<b>NEW</b>	IDS-722 CR Tiny Device Server with PoE and 2 RS-232 Ports (RoHS)
<b>NEW</b>	IDS-732 CR Tiny Device Server with PoE and 3 RS-232 Ports (RoHS)
<b>NEW</b>	IDS-715 CR Tiny Device Server with PoE and 1 RS-422/485 Port (RoHS)
<b>NEW</b>	IDS-725 CR Tiny Device Server with PoE and 2 RS-485 Ports (RoHS)
<b>NEW</b>	IDS-735 CR Tiny Device Server with PoE and 3 RS-485 Ports (RoHS)
<b>NEW</b>	IDS-718 CR Tiny Device Server with PoE and 1 RS-232/422/485 Port (RoHS)
<b>NEW</b>	IDS-724 CR Tiny Device Server with PoE, 1 RS-485 and 1 RS-232 Ports (RoHS)
<b>Available Soon</b>	IDS-734 CR Tiny Device Server with PoE, 1 RS-485 and 2 RS-232 Ports (RoHS)
tGW-700 Series	
<b>NEW</b>	tGW-712 CR Tiny Modbus/TCP to RTU/ASCII Gateway with PoE and 1 RS-232 Port (RoHS)
<b>NEW</b>	tGW-722 CR Tiny Modbus/TCP to RTU/ASCII Gateway with PoE and 2 RS-232 Ports (RoHS)
<b>NEW</b>	tGW-732 CR Tiny Modbus/TCP to RTU/ASCII Gateway with PoE and 3 RS-232 Ports (RoHS)
<b>NEW</b>	tGW-715 CR Tiny Modbus/TCP to RTU/ASCII Gateway with PoE and 1 RS-422/485 (RoHS)
<b>NEW</b>	tGW-725 CR Tiny Modbus/TCP to RTU/ASCII Gateway with PoE and 2 RS-485 Ports (RoHS)
<b>NEW</b>	tGW-735 CR Tiny Modbus/TCP to RTU/ASCII Gateway with PoE and 3 RS-485 Ports (RoHS)
<b>NEW</b>	tGW-718 CR Tiny Modbus/TCP to RTU/ASCII Gateway with PoE and 1 RS-232/422/485 Port (RoHS)
<b>Available Soon</b>	tGW-724 CR Tiny Modbus/TCP to RTU/ASCII Gateway with PoE, 1 RS-485 and 1 RS-232 Ports (RoHS)
<b>Available Soon</b>	tGW-734 CR Tiny Modbus/TCP to RTU/ASCII Gateway with PoE, 1 RS-485 and 2 RS-232 Ports (RoHS)

**Accessories**

CA-0915	Male DB-9 to Female DB-9 Cable, 1.5 m
CA-0910F	Female DB-9 to Female DB-9 Cable, 1.0 m
CA-0910N	DB-9 Female-Female 3-wire Null Modem Cable, 1M
CA-PC09F	DB-9 Female Connector with Plastic Cover
FRA05-S12-SU CR	12V/0.58A (max.) Power Supply (RoHS, for IDS/tGW-700)
DIN-KA52F CR	24V/1.04A, 25 W Power Supply with Din-Rail Mounting (RoHS, for NS-205 and NS-205PSE-24V)
DIN-KA52F-48 CR	48V/0.52A, 25 W Power Supply with Din-Rail Mounting (RoHS, for NS-205PSE)
NS-205 CR	Unmanaged 5-Port Industrial Ethernet Switch (RoHS)
NS-205PSE CR	Unmanaged Ethernet Switch with 4 PoE Ports and 1 RJ-45 Uplink (RoHS)
NS-205PSE-24V CR	Unmanaged 5-Port 10/100 Mbps PoE (PSE) Ethernet Switch; 24 Vdc Input (RoHS)